

1. IDENTIFICATION

Product Name: Rust Remover™
Product Numbers: 22103, 22004, 22005, 22002, 22001
Product Type and Use: Rust Remover
Manufacturer: U.S. Corrosion Technologies, LLC
2638 National Drive, Garland, TX 75041
Telephone: 972-271-7361 Fax: 972-278-9721
Contact:
Emergency Telephone: CHEMTREC® USA (800) 424-9300
Outside US +1 (703) 527-3887

2. HAZARDS IDENTIFICATION

Hazard Classification

Health Hazard(s)

Skin Irritation Category 1B
Eye Irritation Category 1

Physical Hazard(s)

Corrosive to metals Category 1

Hazard(s) not otherwise classified

None

Labeling

Signal Word: DANGER

Pictograms: Corrosion

Statements of Hazard

Hazard Statements

Causes severe skin burns and serious eye damage
May be corrosive to metals

Precautionary Statements

Wear protective gloves, eye and face protection. Do not breathe mist or vapors. Take off contaminated clothing and wash it before reuse. Wash thoroughly after handling. Keep only in original container. Absorb spillage to prevent material damage. Store in corrosive resistant container with resistant inner liner. Dispose of contents and container in accordance with applicable regulations.
If on skin: Rinse skin with water or shower. Immediately call a poison center or doctor.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor.
If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center or doctor.
If swallowed: Rinse mouth. Do NOT induce vomiting. Immediately call a poison center or doctor.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	Percent by Wt.
Phosphoric acid	7664-38-2	35-40*

* Exact percentage of composition has been withheld as a trade secret

4. FIRST AID MEASURES

General Advice: Causes severe skin burns and serious eye damage. Avoid contact. Avoid breathing vapors or mist.

Inhalation: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center or doctor.

Skin Contact: Remove contaminated clothing. Flush skin with plenty of water. Remove contaminated clothing and wash before reuse. Immediately call a poison center or doctor.

Eye Contact: Immediately flush cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor.

Ingestion: Do not give anything by mouth to an unconscious person. Do not induce vomiting unless advised to do so by a doctor or poison control center. Rinse mouth. Immediately call a poison center or doctor.

5. FIRE FIGHTING MEASURES

Extinguishing Media: Product does not support combustion. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Suitable: Carbon Dioxide, Dry Chemical, and Foam

Unsuitable: Alcohol, Alcohol based solutions

Fire Fighting Procedures: As in any fire, wear self-contained breathing apparatus, pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool fire-exposed containers with water spray.

Unusual Fire and Explosion Hazards: Flammable hydrogen gas may be produced on contact with aluminum, tin, lead and zinc.

Hazardous Combustion/ Decomposition Products: Oxides of carbon, phosphorous, and nitrogen; phosphine

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions / Protective Equipment / Emergency Procedures: Use caution as spills may be slippery. Ensure adequate ventilation. Use personal protective equipment.

Methods and materials for containment and cleaning up: Dike and contain large spills with inert absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer liquid to plastic containers. Flush surfaces with plenty of water to sanitary sewer system (If permitted by local sewer regulations). Do not store or dispense into metal containers. Use clean non-sparking tools to collect absorbed material and transfer to a properly labeled container for recovery or disposal according to local / national regulations.

7. HANDLING AND STORAGE

HANDLING

Precautions for Safe Handling: Avoid skin and eye contact. Do not breathe mist or vapors. Use with adequate ventilation. Follow all SDS/label precautions.

STORAGE

Conditions to avoid: Store in a cool, dry, well-ventilated place in the original container. Do not transfer or store in metal containers. Keep container tightly closed when not in use. Avoid excess heating and high temperatures. Freezing will affect the physical condition but will not damage the material. Thaw and mix before using.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMITS

Component	ACGIH		OSHA		STEL ppm	STEL mg/m3
	TLV ppm	TLV mg/m3	PEL ppm	PEL mg/m3		
Phosphoric acid	-	1	-	1	-	3

Engineering Controls: Use with local exhaust ventilation. Ensure adequate ventilation, especially in confined areas.

Personal Protection

Respiratory Protection: None required under normal use conditions. In case of insufficient ventilation, wear a suitable NIOSH approved air purifying respirator with acid vapor cartridge.

Hand / Skin Protection: Wear impermeable gloves such as neoprene or nitrile rubber gloves. Gauntlets and apron may be worn depending on the extent of exposure.

Eye / Face Protection: Face shield with safety glasses with side-shields.

General Hygiene Measures: Avoid contact. Always wash hands and face before eating, drinking or smoking. Remove and wash contaminated clothing before re-use. An eyewash station and washing facilities should be readily accessible to the area of use. See 29 CFR 1910.132-138 for further guidance.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Transparent	Autoignition Temperature:	Not applicable
Physical State:	Non-viscous liquid	Percent Volatile by volume:	>78
Odor:	None	Vapor Density (Air=1):	1
Color:	Colorless	Evaporation Rate (BuAc= 1):	<1
Viscosity, cSt @ 40°C:	Not established	Vapor Pressure, mmHg @23°C:	18
cSt @ 100°C:	Not established	Solubility in water:	Complete
pH:	<1	Octanol/Water Partition:	Not established
Boiling Point/ Range:	>200°F / 93°C	VOC Content (g/L) (%):	40 (4)
Melting Point:	>32°F / 0°C	Specific Gravity @15.6°C:	1.22
Flash Point:	Non-flammable	Pour Point:	Not established
Method:	Not applicable	Non-volatile by Volume (%):	22
Lower Explosive Limit, vol %:	Hydrogen, 4	Dielectric Strength:	Not applicable
Upper Explosive Limit, vol %:	Hydrogen, 75		

10. STABILITY AND REACTIVITY

Stability: Stable at ambient temperatures

Conditions to Avoid: Heat and direct sunlight.

Hazardous Polymerization: Will not occur.

Materials to Avoid: Aluminum and other reactive metals, leather, oxidizing agents, alkali/ bases, chlorate, nitrates, sulfides, and sulfites

11. TOXICOLOGICAL INFORMATION

Product Information: Not established

Ingredient Information: Phosphoric acid: Ori-rat LD50 - 1530 mg/kg, Skn-rabbit LD50 - 2740 mg/kg, Ihl-rat LC50 - 25.5 mg/m³

Acute Effects

Signs and Symptoms of Overexposure: Skin burns and serious eye damage, Coughing, Sneezing

Inhalation: Vapors and mist may cause severe respiratory burns with nasal discomfort and discharge, coughing and sneezing, difficult breathing and shortness of breath.

Skin Contact: Causes redness, blistering, pain and burns.

Eye Contact: Causes tearing, redness, pain, swelling of the conjunctiva and burns. May cause blindness.

Ingestion: Causes burns to the esophagus and stomach with pain, nausea, vomiting and diarrhea. May be fatal.

Primary Route(s) of Exposure: Eyes, Skin, Inhalation

Primary Route(s) of Entry: Inhalation, Ingestion

Target Organs: Skin, eyes, respiratory system, bones, and teeth

Chronic Effects: None known

Carcinogenicity: Not established

Medical Conditions Aggravated by Exposure: May aggravate existing skin, eye and respiratory conditions including asthma and dermatitis.

12. ECOLOGICAL INFORMATION

Product Data: Not established

Ingredient Data: Phosphoric acid: Toxicity to Fish LC50 = Mosquito Fish 138 mg/L 96 h

Elimination Information: Not established

13. DISPOSAL CONSIDERATIONS

Product: Dispose of in accordance with local regulations.

Container: Empty remaining contents. Empty containers should be taken for local recycling, recovery, or waste disposal.

14. TRANSPORT INFORMATION

Road Transport

DOT Hazard Class: 8
Description: Corrosive
Packing Group: III
UN-No.: 1805
Proper Shipping Name: Phosphoric acid solution

Sea Transport

IMDG/GGV See Class: 8
UN-No.: UN1805
Packing Group: III
Proper Shipping Name: Phosphoric acid solution

Air Transport

ICAO/IATA Class: 8
UN-No.: UN1805
Packing Group: III
Shipping Name: Phosphoric acid solution

15. REGULATORY INFORMATION

U.S. Federal Regulations

Toxic Substances Control Act (TSCA): All components are included on the Inventory

Superfund Amendments and Reauthorization Act (SARA) Title III:

Immediate Hazard	Delayed Hazard	Fire Hazard	Pressure Hazard	Reactivity Hazard
X	-	-	-	-

16. OTHER INFORMATION

Prepared by: U.S. Corrosion Technologies, LLC Technical Services Department

Revision Date: 9/1/2015

Supersedes Date: 3/19/2015

Revision Indicator: Formulation Update

National Fire Protection Association (704)

Health: 3 Flammability: 1 Reactivity: 0 Other: -

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